

Work Order ID 98798

Monday, March 25, 2013 7:50:23 AM

98798*Jo m...*

Page 1

Item ID: D3370-051

Accept

N900040100Setup Start ***NS1***

Revision ID:

Item Name: Pedal Lock Assembly

Stop ***NS2***

Start Date: 3/25/2013 Start Qty: 1.00

1

Cust Item ID:

Required Date: 3/25/2013 Req'd Qty: 1.00

1

Customer:

Reference:

Approvals:

Process Plan: *MUF*Date: *13-3-25*

Tooling:

Date:

Run Start ***NR1***

QC:

Date:

SPC (Y/N):

Date:

Stop ***NR2***Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

Draw Nbr

Revision Nbr

D3370

Rev C

100

0.00

100

Small Fab

Small Fab

Memo

0.00

Small Fab

ATTN: - CHECK IF KEYED ALIKE OR KEYED DIFFERENT
Assemble as per dwg D3370

110

QC5- Inspect part completeness to step on W/O

0.00

110

QC

Memo

0.00

Quality Control

120

Identify as per dwg & Stock Location: *E.A.*

0.00

120

Packaging

Memo

0.00

Packaging

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Page 2

Item ID: D3370-051

Accept

N900040100Setup Start ***NS1***

Revision ID:

Item Name: Pedal Lock Assembly

Stop ***NS2***

Start Date: 3/25/2013 Start Qty: 1.00

1

Cust Item ID:

Required Date: 3/25/2013 Req'd Qty: 1.00

1

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start ***NR1***

QC:

Date:

SPC (Y/N):

Date:

Stop ***NR2***Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run HoursTool ID Tool # Plan
Code Accept Reject Reject Insp.
Qty Qty Number Stamp

130

QC21- Final Inspection - Work Order Release

0.00

130

QC

Memo

0.00

Quality Control

13/3/27

MF

13-3-25

Picklist Print

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Page 1

Work Order ID: 98798

Parent Item: D3370-051

Parent Item Name: Pedal Lock Assembly

Start Date: 3/25/2013

Required Date: 3/25/2013

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP a07.11.29new issue EC
IPP Rev:B 08-07-17 revC as per dwg DD verified by:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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238-028		Purchased	No			100	Each	152.0000	2	2			
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3/16" Dowel Pin .5" long

FF 13-03-25

Location	Loc Qty	Loc Code
GA	21	
17848	21	
ST396	131	
106673	96	
108114	35	

AN526C832R6		Purchased	No			100	Each	179.0000	4	4			
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Screw

FF 13-03-25

Location	Loc Qty	Loc Code
ST345	179	
16612	179	

D3370-1		Manufactured	No			100	Each	6.0000	1	1			
---------	--	--------------	----	--	--	-----	------	--------	---	---	--	--	--

Pedal Lock Base

FF 13-03-25

Location	Loc Qty	Loc Code
ST490	6	
45791	1	
47344	2	
83513	3	

D3370-3		Manufactured	No			100	Each	5.0000	1	1			
---------	--	--------------	----	--	--	-----	------	--------	---	---	--	--	--

Pedal Lock Cover

FF 13-03-25

Location	Loc Qty	Loc Code
ST490	5	
57364	1	
83514	4	

Picklist Print

Monday, March 25, 2013 7:50:23 AM

Page 2

Work Order ID: 98798

Parent Item: D3370-051

Parent Item Name: Pedal Lock Assembly

Start Date: 3/25/2013

Required Date: 3/25/2013

Start Qty: 1.00

Required Qty: 1.00

D3373-5
Cam Lock

Manufactured No

100 Each 73.0000 1 1

FF 13-03-25

Location

Loc Qty

Loc Code

GA	22	
78439	1	
96256	21	
ST040	51	
22383	51	

D3385-3
Hinge

Manufactured No

100 Each 40.0000 1 1

FF 13-03-25

Location

Loc Qty

Loc Code

ST042	40	
22387	40	

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Shop Packet Print

Page 2

8 7 6 5 4 3 2 1

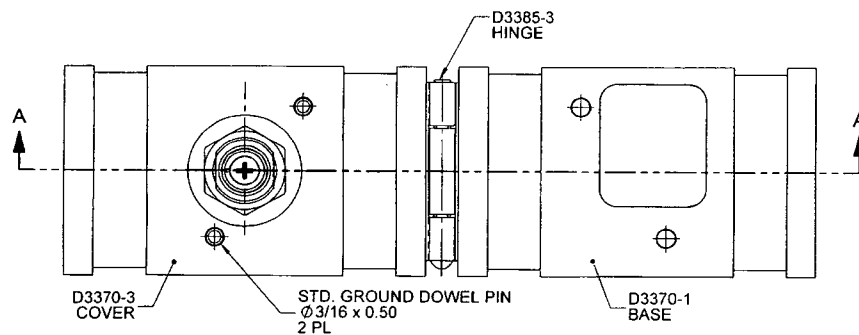
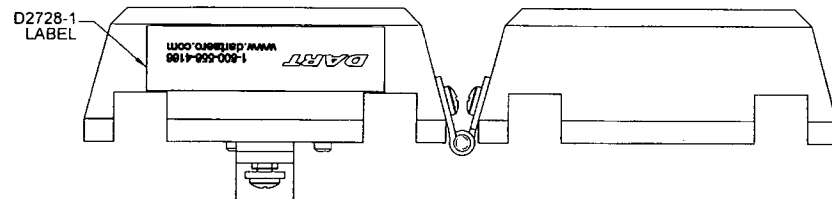
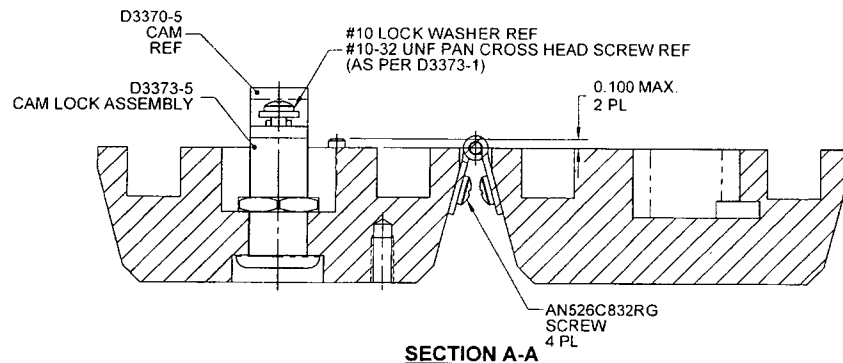
△C

Qty. -041	Qty. -051	PART NUMBER	DESCRIPTION
X		D3370-041	TAIL ROTOR DISABLING KIT
1	X	D3370-051	PEDAL LOCK
1		D3384-041	CYCLIC SOCK
1		HX-81	1/4-20 SOCKET HEAD CAP SCREW
2		AN960-416	WASHER
1		D2728-7	LABEL
1		D3370-1	BASE
1		D3370-3	COVER
1		D3373-5	CAM LOCK ASSY
1		D3385-3	HINGE
2		Ø 3/16 X 0.50 GROUND STUD DOWEL PIN	GROUND STUD DOWEL PIN
4		AN526C832R6	SCREW

RELEASED
08.07.11 MB

C	SHEET 1 ADDED P/L. ADDED -041 TO P/L (SEE NCR 264). DRAWING TRANSFERRED TO "B" SIZE FORMAT. REFORMATTED TO CURRENT STANDARDS.		AJS	08.07.11
B	D3385-3 WAS D3385-1		MB	05.03.22
A	NEW ISSUE		RF	04.12.15
REV.	DESCRIPTION		BY	DATE
DESIGN	MB		DART AEROSPACE LTD	
DRAWN	AJS		HAWKESBURY, ONTARIO, CANADA	
CHECKED	[Signature]		DRAWING NO.	REV. C
MFG. APPR.	[Signature]		D3370	SHEET 1 OF 4
APPROVED	[Signature]		TITLE	SCALE
DE APPR.	[Signature]		PEDAL LOCK	NTS
DATE	08.07.11		COPYRIGHT © 2004 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COMPARISON TO ANY OTHER PERSON OR UNIT WITHOUT PERMISSION FROM DART AEROSPACE LTD	

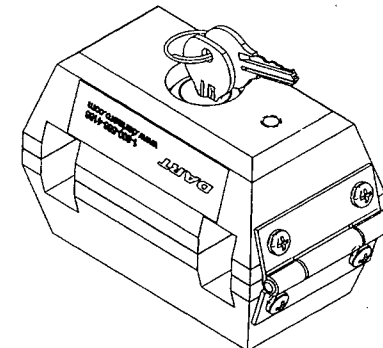
8 7 6 5 4 3 2 1



D3370-051 PEDAL LOCK ASSEMBLY

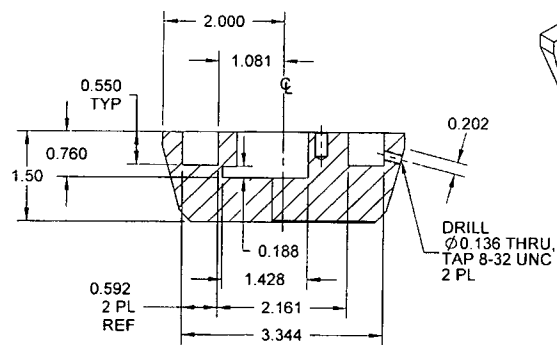
NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: 0.75 lbs

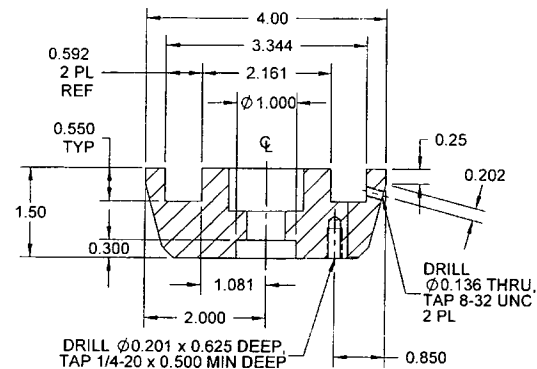


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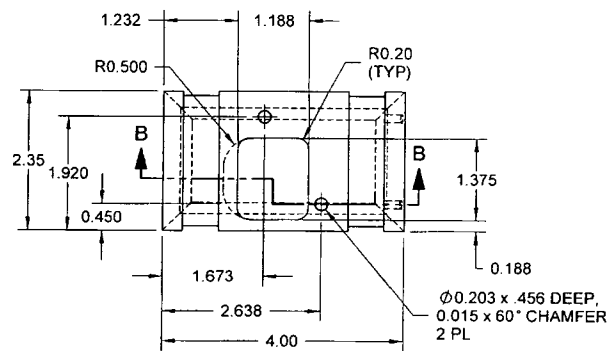
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CHECKED		DRAWING NO.	REV. C
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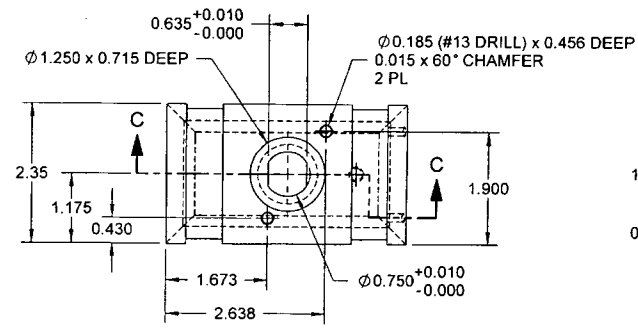
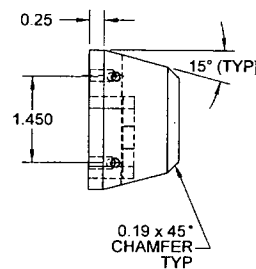
SECTION B-B



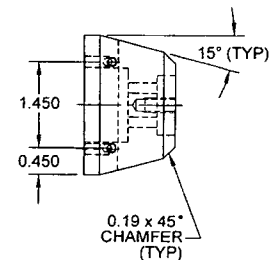
SECTION C-C



D3370-1 BASE



D3370-3 COVER

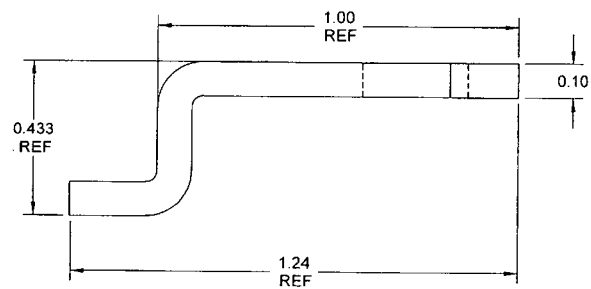
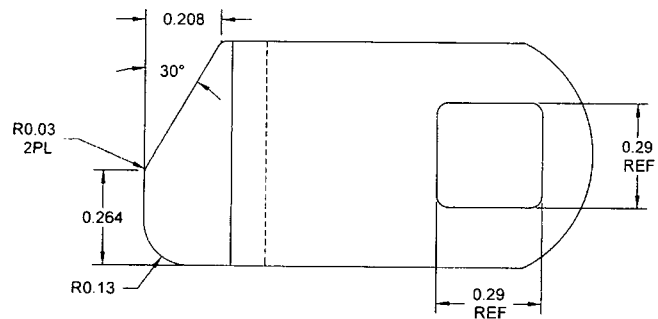


NOTES:

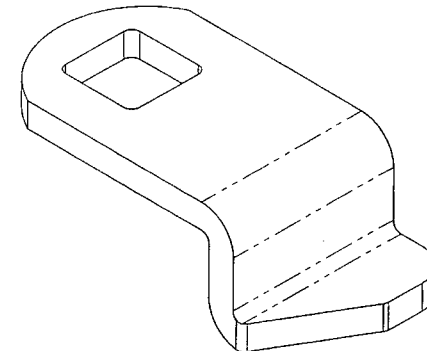
- 1) MATERIAL: 6061-T6/T651 (QQ-A-200/8 OR QQ-A-225/8) REF. DART SPEC. M6061T6B
- 2) COVER INSIDE HOLES PRIOR PAINTING
- 3) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
POWDER COAT FIRE RED (4.3.5.10) PER DART QSI 005 4.3
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) ALL DIMENSIONS ARE IN INCHES
- 6) BREAK ALL SHARP EDGES 0.005 TO 0.010

DESIGN	MB	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		
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RELEASED
08-07-16 WJD



D3370-5 CAM



NOTES:

- 1) MATERIAL: SUPPLIER BY D3373, MODIFIED AS SHOWN
- 2) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) BREAK ALL SHARP EDGES 0.005 TO 0.010

RELEASED
9/8/07 H

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